



# THE COMPANY OF CHOICE

For all Piling Solutions

Products and Services



"I am proud to introduce our detailed Piling Brochure outlining the wide range of products and technical capabilities we are able to offer."



"We have grown in strength, knowledge and expertise, setting our own high expectation levels. This company ethos has resulted in us becoming one of the industry leaders within this sector."

"We are proud of the fast and efficient service we provide coupled with the quality of the finished product, irrespective of type, size or technical difficulty required for any pile cage specification."

"We also fully understand this sector often requires quick response deliveries to meet our customer's demands. Therefore, we have made it one of our main priorities to organise both our production facilities and labour in a manner that has the scope and flexibility to cope with this kind of service level, without compromise to quality of product. We trust you will find the information contained within this brochure both interesting and informative."

Colin Prior  
Managing Director



## 99% of our clients would recommend us to others.....

*Based on quality satisfaction results for Q3 2009.*



## Company Profile

Lemon Groundwork Supplies have been supplying steel reinforcing and ground heave products to the construction industry for over 30 years. We have built our reputation for **customer service** and **reliability** through our continued commitment to retaining experienced, well trained, motivated staff and a ruthless adherence to strict delivery deadlines.

Supplying the demanding Piling sector, gave us the confidence to launch a separate specialist Piling Division in 2005. We wanted to bring our unique blend of highly **trained knowledgeable staff, high levels of personal attention**, together with product and delivery reliability, to the stimulating Piling element of our industry.

Being a privately owned, financially robust company gives us the freedom to invest in training and development of our people and allows for the necessary levels of staff to be maintained at all times to meet all our customer demands. We are committed to continue



with significant investments in plant and machinery to further increase our production capabilities, ensuring we will always remain a major supplier regardless of the size of project or piling contractor.

As a separate department, Lemon Piling Division can concentrate on **working closely with its customers** to supply a full range of products and services in a straight forward, cost effective manner, catering for all piling requirements. We already have an impressive list of high profile clients who rely on our service on a daily basis, and we are proud to share, in this brochure, some of their testimonials.



### Reinforcing Bar

|                    |    |
|--------------------|----|
| Stock Bar, Cut Bar | 04 |
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### Helical & Rings

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# REINFORCING BAR

Reinforcing bars are produced from two large, well-stocked and strategically placed, manufacturing depots.



- Two depots – Midland & South East - with full manufacturing facilities
- As expected all Reinforcing Bar, Rings and Helical supplied are CARES approved
- All Steel Reinforcement supplied conforms to BS4449/2005
- Grades B500A, B500B and B500C available upon request
- Stock levels across the country consistently in excess of 3000 tonnes ensure we have the resources to handle any size project, in any location
- Diameters available 6mm – 50mm
- Bar cut to any length to suit your needs



## Stock Lengths

| Bar Diameter | 6 Metre | 8 Metre | 12 Metre | 14 Metre | 15 Metre |
|--------------|---------|---------|----------|----------|----------|
| 10mm         | ✓       |         | ✓        |          |          |
| 12mm         | ✓       |         | ✓        |          |          |
| 16mm         | ✓       | ✓       | ✓        | ✓        |          |
| 20mm         | ✓       |         | ✓        | ✓        |          |
| 25mm         |         |         | ✓        | ✓        | ✓        |
| 32mm         |         |         | ✓        | ✓        | ✓        |
| 40mm         |         |         |          | ✓        | ✓        |
| 50mm         |         |         |          |          |          |

For convenience we have a number of stock lengths instantly available.



## CARES Approved

Lemon have been a CARES approved manufacturer of Steel Reinforcement products for over 20 years. We will only supply CARES approved reinforcement under CARES certificate no. 950601.

The British Association of Reinforcement (BAR) is a trade association for all UK manufacturers and fabricators of steel reinforcement products. Lemon Groundwork Supplies are a proud member.

**We have over 500 active clients throughout the UK.....**



Olympic Park



The Silverstone 'Wing'



Edgbaston Cricket Ground

### Some of the projects we have supplied.....

- Silverstone Start/Finish Stand
- Project Orbit Monument – Olympic Park
- Aquatics Centre - Olympic Park
- Wimbledon Centre Court
- A406 Bridge Strengthening Project
- Edgbaston Cricket Club
- The Oval
- London Underground
- Cambridge Biomedical Centre
- Barking Bridge Strengthening Project
- Molineux - New Wolverhampton Wanderers Stadium

*“Dealing with professionals gives me one less thing to worry about”*

*“Since I took over the purchasing in January 2010, I have found dealing with Lemon a pleasure. By the time I receive the gear lists from the design team, there is often little time to organise the steel. Personally I like to deal with one person and build a relationship, which has been the case. I am constantly pestered by other reinforcing firms but can confidently say we have found our steel supplier....”*

**Peter, Head Buyer,  
Major Piling Contractor**

# HELICAL & RINGS

Helical produced in high tensile and mild steel from both depots at short notice.

## Helical

6mm to 12mm Helical from 150mm o/d to 1200mm o/d with the number of turns to suit your order can be supplied at short notice if required.

We can also supply these Helical pre-sprung to the pitch you require and we run FOUR Helical machines with the capability of producing over 100 tonnes of Helical per week.

- Bar thickness = 6mm to 12mm
- Overall diameter = 150mm to 1200mm

## Pre Pitched Helical

We consistently produce over 100 tonnes of Helical and rings per week from two depots. Conventional wound Helical, pre sprung for the larger diameters, and rings all available. Please see Helical Chart on the opposite page.

Maximum length of a Pre Pitched Helical is 3500mm. This is to ensure the quality of the product and for ease of off-loading.



## Non Pitched Helical



*“Flexibility to produce quick turnarounds”*

*“We need to have deliveries next day or within 48 hours regularly. Coupled with specification changes we need our supplier to have flexibility to produce quick turnarounds on steel or accessories. Lemon often provide us with either same day deliveries or next day. If this cannot be met we are always notified and offered a solution to our problem.”*

**Keith, Managing Director, Major Piling Contractor**

## Helical/Ring Specifications

Key: H = Helical  
R = Ring

| Cage Dia | R6     | R8     | H8     | Max Pitch | R10    | H10    | Max Pitch | R12    | H12    | Max Pitch | H16 |
|----------|--------|--------|--------|-----------|--------|--------|-----------|--------|--------|-----------|-----|
| 100      | R      | -      | -      | -         | -      | -      | -         | -      | -      | -         | -   |
| 150      | H or R | H or R | H or R | 150       | -      | -      | -         | -      | -      | -         | -   |
| 200      | H or R | H or R | H or R | 200       | H or R | H or R | 200       | R      | -      | -         | -   |
| 250      | H or R | H or R | H or R | 200       | H or R | H or R | 200       | H or R | -      | -         | -   |
| 300      | H or R | H or R | H or R | 250       | H or R | H or R | 250       | H or R | H or R | 200       | R   |
| 350      | H or R | H or R | H or R | 250       | H or R | H or R | 250       | H or R | H or R | 250       | R   |
| 400      | H or R | H or R | H or R | 300       | H or R | H or R | 300       | H or R | H or R | 300       | R   |
| 450      | H or R | H or R | H or R | 300       | H or R | H or R | 300       | H or R | H or R | 300       | R   |
| 500      | H or R | H or R | H or R | 300       | H or R | H or R | 300       | H or R | H or R | 300       | R   |
| 550      | -      | -      | H or R | -         | H or R | H or R | -         | H or R | H or R | -         | R   |
| 600      | -      | -      | H or R | -         | H or R | H or R | -         | H or R | H or R | -         | R   |
| 650      | -      | -      | H or R | -         | H or R | H or R | -         | H or R | H or R | -         | R   |
| 700      | -      | -      | H or R | -         | H or R | H or R | -         | H or R | H or R | -         | R   |
| 750      | -      | -      | H or R | -         | H or R | H or R | -         | H or R | H or R | -         | R   |
| 800      | -      | -      | -      | -         | -      | H or R | -         | H or R | H or R | -         | R   |
| 850      | -      | -      | -      | -         | -      | H or R | -         | H or R | H or R | -         | R   |
| 900      | -      | -      | -      | -         | -      | H or R | -         | H or R | H or R | -         | R   |
| 950      | -      | -      | -      | -         | -      | H or R | -         | H or R | H or R | -         | R   |
| 1000     | -      | -      | -      | -         | -      | H or R | -         | H or R | H or R | -         | R   |
| 1050     | -      | -      | -      | -         | -      | R      | -         | H or R | H or R | -         | R   |
| 1100     | -      | -      | -      | -         | -      | R      | -         | H or R | H or R | -         | R   |
| 1150     | -      | -      | -      | -         | -      | R      | -         | H or R | H or R | -         | R   |
| 1200     | -      | -      | -      | -         | -      | R      | -         | H or R | H or R | -         | R   |

Lemon do not recommend ordering a Pre Pitched Helical with an overall length longer than 3500mm.

## Rings

- Bar thickness = 6mm to 25mm
- Overall diameter = 100mm to 3000mm

We can manufacture Rings in mild and high tensile steel to precise tolerances. Please see Helical Chart above.

Welded overlapping rings also available.

- Accurate diameter and circumferences
- Available in High Tensile (BS 4449) and Mild Steel (BS 4482)
- Standard lap for welded rings is 40 x diameter of steel



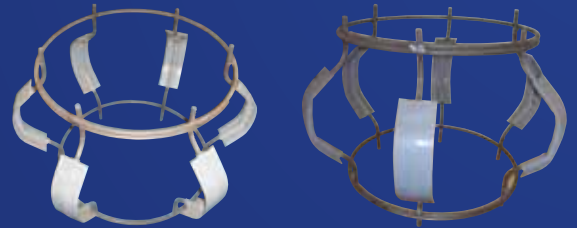
## Cage Formers

### Advantages and specifications available

- Rapid, accurate cage assembly
- Strengthens cage
- Provides a lifting point
- Steel diameter 8mm - 12mm
- Overall diameter 150mm - 1200mm
- Legs dependant on pile diameter 3no. - 12no.
- All concrete cover sizes available

| Product Code | Description                | No. of main bars | Unit |
|--------------|----------------------------|------------------|------|
| CF150        | 150mm diameter Cage Former | 3-8              | Each |
| CF200        | 200mm diameter Cage Former | 3-8              | Each |
| CF250        | 250mm diameter Cage Former | 3-8              | Each |
| CF300        | 300mm diameter Cage Former | 3-8              | Each |
| CF350        | 350mm diameter Cage Former | 3-8              | Each |
| CF400        | 400mm diameter Cage Former | 3-8              | Each |
| CF450        | 450mm diameter Cage Former | 3-8              | Each |
| CF500        | 500mm diameter Cage Former | 3-8              | Each |
| CF550        | 550mm diameter Cage Former | 3-8              | Each |
| CF600        | 600mm diameter Cage Former | 3-8              | Each |

Special sizes available upon request.



## Lantern Spacers

This unique spacer offers quick, easy and accurate placement of reinforcement steel centrally within a pile. Available to suit all diameters of reinforcing bar and diameter of bored pile.

### Advantages and specifications available

- Quick fixing
- Exact cover
- Designed for concrete flow
- Allows for expansion
- Can be tied to prevent slip
- Steel diameter 12mm - 50mm
- Overall diameter 150mm - 1200mm
- Legs (Dependant on pile diameter 3no. - 12 no.)
- All cover sizes available



| Product Code | Description         | Pile Diameter  | Unit |
|--------------|---------------------|----------------|------|
| LS12         | 12mm Lantern Spacer | 150mm - 1200mm | Each |
| LS16         | 16mm Lantern Spacer | 150mm - 1200mm | Each |
| LS20         | 20mm Lantern Spacer | 150mm - 1200mm | Each |
| LS25         | 25mm Lantern Spacer | 150mm - 1200mm | Each |
| LS32         | 32mm Lantern Spacer | 150mm - 1200mm | Each |
| LS40         | 40mm Lantern Spacer | 150mm - 1200mm | Each |
| LS50         | 50mm Lantern Spacer | 150mm - 1200mm | Each |

Special sizes available upon request.



# PREFABRICATION

Lemon provide a comprehensive Prefabrication service, including large single piece pile cages, mechanically spliced pile cages, pile caps, ground beams, lift pits, staircases and any other bespoke work that may be required.



Our 15 years experience in Prefabrication techniques ensures the quality and speed of deliveries are of the highest order. Drawings detailing the cage specifics are provided by our Production team prior to manufacture, to ensure the product meets all necessary customer criteria.



## Prefabricated Cage Drawings

Cage detail drawings available.

Our Prefabrication Coordinator will produce a detailed specification drawing using customers documentation. This provides our production department with comprehensive information to produce accurate prefabricated cages.

These drawings are available prior to the contract starting, thus giving the customer the chance to confirm the specification and eliminate any possible problems before production.

The prefabricated drawings detail every aspect of the cage:

- Type, size and quantity of main bars and helicals, including pitch
- Lifting band specifics and positions
- Skid spacer quantities and group positions
- Projection lengths and de bond if required
- Sonic tube/Inclinometer tube quantities and position



## Machine Welded Cages

Lemon Piling is a Leader in prefabricated solutions with fully CARES approved facilities. Factory manufactured pile cages are to BS7123.



CARES assessment schedule 6 – ensuring the consistent quality of factory tack welds.

CARES assessment schedule 10 – ensuring the consistent quality of factory pile cages. We design the fillet welds between bars, bands, rings. All cages are inspected prior to delivery ensuring the highest quality by our Prefabrication team.



**Advantages and specifications available**

- Machine welded cages are extremely accurate, and produce cages very quickly
- Every pile cage is exceptionally strong, built to CARES standards
- Factory welded pile cages available up to 15 metres in length and 1500mm in diameter
- Reduces site labour costs for steel fixing
- Fully labelled cages
- Factory production vastly superior quality to tied cages
- Ease of planning site time cycles irrespective of weather conditions
- Limited working space for fixing is alleviated
- Highly detailed prefabrication drawings available for each project
- Lifting band calculations available for each project
- Cages can be 'tapered' at one end to ease placement

We are very proud to be associated with some of the most prestigious contracts in the country.





*“The prefabricated pile cages were of very high quality”*

*“Lemon provided us with some substantial prefabricated cages recently to a very important project. All specifications met exactly as you would expect the cages were of a very high quality.”*

*“We would highly recommend.”*

**Andrew, General Manager , Major Piling Contractor**



# PREFABRICATION

## Hand Welded Cages

We have our own team of qualified welders, fully certified to CARES who specialise in prefabricating pile cages providing solutions to meet any requirement.



Many years experience in making cages ranging in size from 100mm o/d to 2400mm o/d. Wire tied cages are also available upon request.



## Mechanically spliced cages

- Precision manufacturing and assembly
- Cages pre-fitted with couplers in factory prior to delivery
- Every connection torqued and tested in factory prior to delivery ensuring zero site problems
- All cage sections clearly labelled and colour coded identifying order of placement
- One bar on each section clearly highlighted to ease coupling
- Skid spacers, lifting bands and de bonding Isofoam can also be factory fitted
- Highly detailed prefabrication drawings available for each project
- Lifting band calculations available for each project



Our experienced Prefabrication team can produce any mechanically spliced cage system required. Lemon have completed some very prestigious mechanically spliced pile cage projects with low head room. These include bridge strengthening projects on the A406 London Ring Road, and Farringdon and Barking train stations.

Fully Calibrated Torque Wrenches available. These can be supplied to site with the cages if required.



*“The quality of Lemon cages are exceptional....”*

*“Ordering threaded cages is always a little unnerving because of the tight tolerances they must be made, but Lemon know what they are doing and we have been delighted with their quality. Happily recommend.”*

**Simon, Managing Director,  
Major Piling Contractor.**

# PREFABRICATION CAGE SPECIFICS

## Reducing Rings & Tapering

All cages can be reduced at the bottom of the cage to ease placing on site. The diameter of the main reinforcement and the given projection will determine how much the cage can be reduced. Reducing rings available to stagger the cage from its full diameter to the reduced required diameter.

## Internal Strengthening Rings

- The internal rings ensure zero movement or distortion of cages in transit or on site. These are always used in threaded pile cages where there are zero tolerances
- Generally specified in larger diameter pile cages



Internal Lifting Band

## Lifting Bands

Lifting band load calculations to ensure safe handling available upon request.

Welding compliant with CARES

appendix 10 and BS 7123.

- Standard Lifting Band = 5mm x 50mm
  - Heavy Duty Lifting Band = 10mm x 50mm
- Thickness of welded lifting band allocated to cage dependant on each cage weight.
- Minimum diameter = 300mm
  - Maximum diameter = 3000mm



External Lifting Band





## Skid Spacers

Welded skid spacers locate the cage in exactly the centre of the pile. No further spacers required. They are robust, and available in a variety of sizes.



## Projection & De Bonding

De bonding foam can be factory fitted prior to delivery saving valuable time on site. All diameters available. Cable tied and taped securely.



*"We were desperate for a supplier who could accommodate our needs...."*

*"We have dealt with many steel companies over the years, but find Lemon the most accommodating. They pull out the stops to get our orders to site when we need, which is often at very short notice. If they are unable to achieve the date, they tell us. Can't ask for any more than that."*

**Mike, Buyer, National Piling Contractor.**

# LOGISTICS

We are one of very few steel companies that run our own fleet of vehicles **NATIONWIDE**.



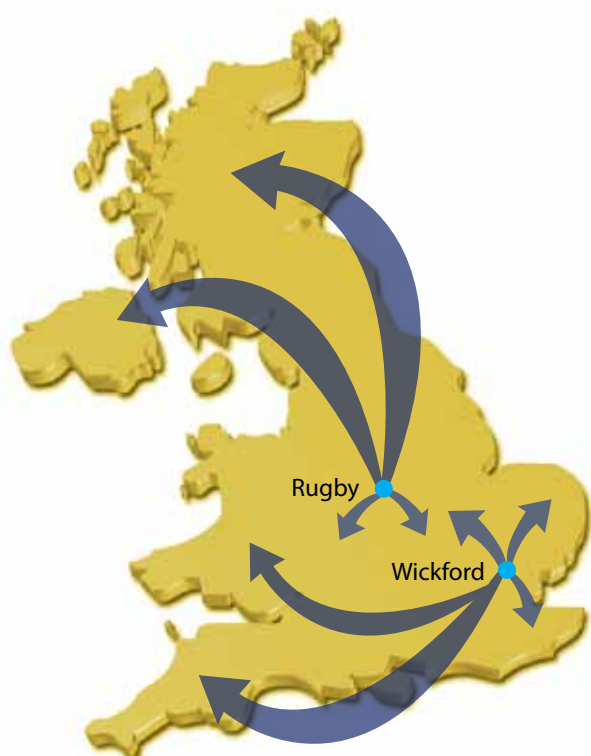
Having our own fleet of vehicles allows us the flexibility to complete last minute deliveries and means we have control over its Environmental impact. We take pride in providing quality customer service with Experienced, Professional, Fully Licensed Drivers and an excellent Management team.

Computerised Planning assists our drivers to avoid unnecessary mileage, helping us load lorries more efficiently ensuring **on time** deliveries.

Our fleet of rigid and articulated vehicles are all compliant within the London low emission zone (LEZ).

## Crane off load

A majority of our vehicles are fitted with crane off load for your added convenience. Please discuss with your account executive.



## Our fleet encompasses a wide range of vehicles

- 44ft Articulated vehicle
- 26 tonne rigid crane mounted vehicles
- 18 tonne rigid crane mounted vehicles
- 7.5 tonne trucks

## Courier Service

Our wide range of services also includes a dedicated courier service across the UK for time sensitive, urgent and last minute requirements.





## Health and Safety

Lemon Piling Division is committed to ensuring the health and safety of all personnel. Our drivers possess safety certifications and have all completed an intensive training program. Wearing Personal Protective Equipment is mandatory.

**Our health & safety policy statement is available upon request.** This includes all employees and other persons directly or indirectly affected by our conduct.

## Safety Rail Systems

Safety Rail Systems are available on both articulated and rigid vehicles.

## Slings

Loose bar, helical, and pile cages can all be pre slung if requested. Slings supplied in lengths to be available for lifting from ground height thus avoiding the need for site personnel to climb onto vehicles.

*“Lemon understand and respect our safety requirements....”*

*“We are a leader in site safety within the Industry, and therefore will not tolerate sub standardness from our suppliers. The essentials, full PPE, chain certificates, side rails, slings are always supplied by Lemon. Lemon most importantly understand and respect the reasons such safety requirements are required and ensure that every one of our deliveries, big or small are met with the same standards.”*

**Ken, Contracts Manager, National Civil Engineer**

## Stillages



## Extendable Side Poles



# ACCESSORIES

## Reinforcing Bar Couplers

Lenton is a Global Leader in rebar splicing, manufacturing a complete line of systems. Lenton mechanical splices can provide a better solution than traditional lap splices.

## Lenton Bar to Bar Connections

Lenton Standard Couplers are designed to splice the same diameter bars where one bar is free to move and can be rotated. Lemon are a CARES approved manufacturer of Lenton threaded bars and couplers.



## Lenton P13 & P14 Positional Coupler

Type P13 & P14 Positional Couplers are designed to be used in applications when neither bar can be rotated. Having a degree of adjustability, the Positional coupler can also be used as a closer between two fixed bars.

| Product Code | Description                      | Coupler Sizes | Unit |
|--------------|----------------------------------|---------------|------|
| LPC10        | 10mm Lenton Coupler - Positional | 25mm x 138mm  | Each |
| LPC12        | 12mm Lenton Coupler - Positional | 25mm x 150mm  | Each |
| LPC16        | 16mm Lenton Coupler - Positional | 30mm x 155mm  | Each |
| LPC20        | 20mm Lenton Coupler - Positional | 36mm x 180mm  | Each |
| LPC25        | 25mm Lenton Coupler - Positional | 46mm x 207mm  | Each |
| LPC32        | 32mm Lenton Coupler - Positional | 55mm x 243mm  | Each |
| LPC40        | 40mm Lenton Coupler - Positional | 70mm x 289mm  | Each |
| LPC50        | 50mm Lenton Coupler - Positional | 85mm x 353mm  | Each |

## Lenton A12 Couplers

LENTON® Standard Couplers are designed to splice the same diameter bars where one bar is free to move and can be rotated.

| Product Code | Description                    | Coupler Sizes | Unit |
|--------------|--------------------------------|---------------|------|
| LAC10        | 10mm Lenton Coupler - Type A12 | 17mm x 48mm   | Each |
| LAC12        | 12mm Lenton Coupler - Type A12 | 17mm x 49mm   | Each |
| LAC16        | 16mm Lenton Coupler - Type A12 | 22mm x 61mm   | Each |
| LAC20        | 20mm Lenton Coupler - Type A12 | 27mm x 88mm   | Each |
| LAC25        | 25mm Lenton Coupler - Type A12 | 33mm x 96mm   | Each |
| LAC32        | 32mm Lenton Coupler - Type A12 | 42mm x 107mm  | Each |
| LAC40        | 40mm Lenton Coupler - Type A12 | 52mm x 131mm  | Each |
| LAC50        | 50mm Lenton Coupler - Type A12 | 64mm x 163mm  | Each |

## Lenton Transition Coupler

LENTON® Transition Couplers are designed to splice different diameter bars where one bar can be rotated.

| Product Code | Description                                | Coupler Sizes | Unit |
|--------------|--------------------------------------------|---------------|------|
| LTC1216      | Lenton Coupler - Transitional, 12mm & 16mm | 25mm x 72mm   | Each |
| LTC1620      | Lenton Coupler - Transitional, 16mm & 20mm | 30mm x 78mm   | Each |
| LTC2025      | Lenton Coupler - Transitional, 20mm & 25mm | 36mm x 90mm   | Each |
| LTC2532      | Lenton Coupler - Transitional, 25mm & 32mm | 46mm x 112mm  | Each |
| LTC3240      | Lenton Coupler - Transitional, 32mm & 40mm | 55mm x 138mm  | Each |
| LTC4050      | Lenton Coupler - Transitional, 40mm & 50mm | 70mm x 170mm  | Each |

Full range of Lenton couplers available. Lemon are a distributor and preferred supplier for



## Lenton Threading Machine

Our rebar threading machine gives us maximum speed and increased flexibility to produce threaded rebar for Lenton bar to bar connections.



## MBT ET Series

MBT ET Series is used to connect reinforcing bars of the same size.

| Product Code | Description                  | Coupler Sizes  | Unit |
|--------------|------------------------------|----------------|------|
| MBTET10      | 10mm MBT Coupler - ET Series | 33.4mm x 100mm | Each |
| MBTET12      | 12mm MBT Coupler - ET Series | 33.4mm x 140mm | Each |
| MBTET16      | 16mm MBT Coupler - ET Series | 42.2mm x 160mm | Each |
| MBTET20      | 20mm MBT Coupler - ET Series | 48.3mm x 204mm | Each |
| MBTET25      | 25mm MBT Coupler - ET Series | 54.0mm x 258mm | Each |
| MBTET32      | 32mm MBT Coupler - ET Series | 71.0mm x 312mm | Each |
| MBTET40      | 40mm MBT Coupler - ET Series | 75.0mm x 356mm | Each |
| MBTET50      | 50mm MBT Coupler - ET Series | 81.0mm x 484mm | Each |

## MBT Continuity Series

MBT Continuity Series is used when reinforcement needs to be extended at construction joints.

| Product Code | Description                   | Coupler Sizes  | Unit |
|--------------|-------------------------------|----------------|------|
| MBTCS12      | 12mm MBT Coupler - Continuity | 33.4mm x 250mm | Each |
| MBTCS16      | 16mm MBT Coupler - Continuity | 42.2mm x 280mm | Each |
| MBTCS20      | 20mm MBT Coupler - Continuity | 48.3mm x 297mm | Each |
| MBTCS25      | 25mm MBT Coupler - Continuity | 54.0mm x 357mm | Each |
| MBTCS32      | 32mm MBT Coupler - Continuity | 71.0mm x 431mm | Each |
| MBTCS40      | 40mm MBT Coupler - Continuity | 81.0mm x 603mm | Each |

## Torque Wrenches

In order to ensure the correct assembly of tapered thread couplers the use of a calibrated torque wrench is essential.

## MBT Couplers

MBT Couplers provide a simple way to join two reinforcing bars. Neither bar end preparation or bar rotation is required with MBT Couplers making them a very versatile product for a wide range of on-site applications. This is particularly suitable when one of the bars to join is already in place.

To install simply tighten the lockshear bolts where upon the conical ends embed themselves into the bar. The heads will then shear off the bolts when the correct torque has been met, giving an instant visual check for correct installation.



## MBT Transition Series

MBT Transition Series is used to connect reinforcing bars of different diameters.

| Product Code | Description                           | Coupler Sizes  | Unit |
|--------------|---------------------------------------|----------------|------|
| MBTTS2012    | MBT Coupler - Transition, 20mm & 12mm | 48.3mm x 150mm | Each |
| MBTTS2016    | MBT Coupler - Transition, 20mm & 16mm | 48.3mm x 160mm | Each |
| MBTTS2516    | MBT Coupler - Transition, 25mm & 16mm | 54.0mm x 155mm | Each |
| MBTTS2520    | MBT Coupler - Transition, 25mm & 20mm | 54.0mm x 180mm | Each |
| MBTTS3220    | MBT Coupler - Transition, 32mm & 20mm | 71.0mm x 177mm | Each |
| MBTTS3225    | MBT Coupler - Transition, 32mm & 25mm | 71.0mm x 231mm | Each |
| MBTTS4032    | MBT Coupler - Transition, 40mm & 32mm | 81.0mm x 335mm | Each |

Lemon are a distributor and preferred supplier for



## Dywidag Prestressing Steel

Dywidag Prestressing Steel is a high tensile alloy steel bar which features a coarse right hand thread over its full length. The system is proven worldwide and offers versatility in a range of applications.

### Dywidag Bars

- Steel grade 950/1050 N/mm<sup>2</sup>
- Diameters available 26.5mm – 75mm
- Maximum length 12000mm
- Cut to length if required

| Product Code | Description        | Unit         |
|--------------|--------------------|--------------|
| DYW26.5      | 26.5mm Dywidag Bar | 6mtr & 12mtr |
| DYW32        | 32mm Dywidag Bar   | 6mtr & 12mtr |
| DYW36        | 36mm Dywidag Bar   | 6mtr & 12mtr |
| DYW40        | 40mm Dywidag Bar   | 6mtr & 12mtr |
| DYW47        | 47mm Dywidag Bar   | 6mtr & 12mtr |
| DYW57        | 57mm Dywidag Bar   | 6mtr & 12mtr |
| DYW65        | 65mm Dywidag Bar   | 6mtr & 12mtr |
| DYW75        | 75mm Dywidag Bar   | 6mtr & 12mtr |



## Dywidag Couplers

Couplers enable prestressing steel threadbars to be coupled or extended, reliably and efficiently.

It is important that the two threadbars meet centrally within the coupler, and remain so during installation, to ensure correct load transfer.



- Steel grade 950/1050 N/mm<sup>2</sup>
- Diameters available 26.5mm – 75mm

| Product Code | Description             | Dimensions    | Unit |
|--------------|-------------------------|---------------|------|
| DYC26.5      | 26.5mm Dywidag Couplers | 50mm x 170mm  | Each |
| DYC32        | 32mm Dywidag Couplers   | 60mm x 200mm  | Each |
| DYC36        | 36mm Dywidag Couplers   | 68mm x 210mm  | Each |
| DYC40        | 40mm Dywidag Couplers   | 70mm x 245mm  | Each |
| DYC47        | 47mm Dywidag Couplers   | 83mm x 270mm  | Each |
| DYC57        | 57mm Dywidag Couplers   | 95mm x 240mm  | Each |
| DYC65        | 65mm Dywidag Couplers   | 105mm x 260mm | Each |
| DYC75        | 75mm Dywidag Couplers   | 114mm x 290mm | Each |

## Dywidag Accessories

**Nuts** – Domed & Hexagonal

**Anchor Plates** – Recessed, Flat, Articulating and Gusseted.

**Washers** – Flat, Tapered and Hemisphere.

**Lifting Shackles** to suit all diameters.

| Product Code | Hexagonal Nut Dims | Flat Anchor Plate    |
|--------------|--------------------|----------------------|
| 26.5mm       | 46mm x 80mm        | 35mm x 130mm x 130mm |
| 32mm         | 55mm x 90mm        | 40mm x 160mm x 160mm |
| 36mm         | 60mm x 110mm       | 45mm x 180mm x 180mm |
| 40mm         | 70mm x 120mm       | 50mm x 220mm x 220mm |
| 47mm         | 80mm x 140mm       | 50mm x 260mm x 260mm |



are a proud stockist and nationwide distributor of Dywidag products.



## Tying Wire

- High quality 1.6mm 16 gauge soft black annealed tying wire. Supplied in coils



## Knippex End Cutting Pliers

- 200mm
- The most popular manufacturer of fixing nips used by steelfixers across the UK



## Smartreel canisters & coils

**Smartreel** is a refillable tying wire delivery system. Worn on the belt, tying wire is always to hand precisely when needed. The wire is drawn through one of two openings on the side designed to accommodate right or left handed operatives. When the wire runs out the cover plate is controlled with a flick of the wrist and the **Smartreel** can be refilled in seconds, without removing your belt.

### Coils

1.5kg mini coils of high quality 1.6mm 16 gauge black annealed tying wire. The wire is bobbin wound to prevent tangling when used with the **Smartreel**.



## Pile Cage Spacers

- A robust clip on pile cage spacer to provide a quick reliable method of spacing for bored piling and diaphragm walling
- 40mm, 50mm and 75mm available



| Product Code | Description            | Unit    |
|--------------|------------------------|---------|
| PCS40        | 40mm Pile Cage Spacers | Per 200 |
| PCS50        | 50mm Pile Cage Spacers | Per 200 |
| PCS75        | 75mm Pile Cage Spacers | Per 100 |

## Lem Safety Caps

- Covers 8mm - 40mm bars
- Designed to fit securely onto the ends of protruding rebar to protect site personnel from injury
- Manufactured in high visibility florescent Lemon plastic



| Product Code | Description           | Unit    |
|--------------|-----------------------|---------|
| LCS          | Lem Caps, 8mm - 16mm  | Per 250 |
| LCB          | Lem Caps, 16mm - 40mm | Per 250 |

## GEWI Bar

Lemon Piling are an authorised distributor of Gewi Bar.



## De-Bonding Isofoam

- Isofoam is a foam debonding tube that is installed on the projecting bars of a pile cage to prevent the concrete adhering to the reinforcing bars

| Product Code | Description  | Dia Bar | Mtrs per box | Unit       |
|--------------|--------------|---------|--------------|------------|
| IFOAM15      | 15mm Isofoam | 12mm    | 380          | Per 2000mm |
| IFOAM18      | 18mm Isofoam | 16mm    | 330          | Per 2000mm |
| IFOAM22      | 22mm Isofoam | 20mm    | 250          | Per 2000mm |
| IFOAM28      | 28mm Isofoam | 25mm    | 190          | Per 2000mm |
| IFOAM35      | 35mm Isofoam | 32mm    | 150          | Per 2000mm |
| IFOAM42      | 42mm Isofoam | 40mm    | 110          | Per 2000mm |



## Lifting Bands

- Mild steel lifting bands in stock
- Other thicknesses and widths available upon request
- Internal and External available
- Accurate diameters to enable placing
- Both Mild Steel and High Tensile material available

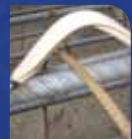
| Product Code | Description               | Unit |
|--------------|---------------------------|------|
| LB550        | Lifting Band, 5mm x 50mm  | Each |
| LB1050       | Lifting Band, 10mm x 50mm | Each |



## Skid Spacers

Can be supplied loose or attached to prefabricated cages.

| Product Code | Description       | Unit |
|--------------|-------------------|------|
| SS50         | 50mm Skid Spacers | Each |
| SS75         | 75mm Skid Spacers | Each |
| SS100        | 75mm Skid Spacers | Each |



## Bulldog Grips

A low cost method of mechanically splicing pile cages together.

18mm – 40mm available to suit 16mm-40mm bar.



| Product Code | Description          | Bar Diameter      | Unit |
|--------------|----------------------|-------------------|------|
| BDG18        | 18mm Bulldog Grips   | To join 18mm bars | Each |
| BDG20        | 20mm Bulldog Grips   | To join 20mm bars | Each |
| BDG26.5      | 26.5mm Bulldog Grips | To join 25mm bars | Each |
| BDG34        | 34mm Bulldog Grips   | To join 32mm bars | Each |
| BDG40        | 40mm Bulldog Grips   | To join 40mm bars | Each |

## Inclinometer Casings

Lockable top caps and bottom caps also available.



| Product Code | Description               | Unit       |
|--------------|---------------------------|------------|
| IC70         | 70mm Inclinometer Casing  | Per 2000mm |
| IC85         | 85mm Inclinometer Casing  | Per 2000mm |
| ICC70        | 70mm Inclinometer Coupler | Each       |
| ICC85        | 85mm Inclinometer Coupler | Each       |

## Sonic Testing Tubes

Sonic testing pipe is a push fit solution dedicated for sonic test applications. Designed specially to be fixed to the rebar cage and encased in foundations such as bored piles and diaphragm walls to allow for future testing of the concrete integrity by ultrasonic waves.





## Pile Locators

Pile Locators are manufactured from relatively low density grades of expanded polystyrene. They offer a low cost, simple method of accurately forming guide walls for contiguous and secant piled walls.

The system can accommodate virtually any pile design. Curved and circular walls can easily be formed.



## Pilecor

Pilecor is manufactured from high density Filcor EPS and is increasingly used during the construction of the connection between deep piles and basement slabs. The grade of EPS depends on the depth of the connection. See table below.

### Filcor EPS Grades & Performance

| Product Code | Grade      | Compressive Strength  | Maximum Concrete |
|--------------|------------|-----------------------|------------------|
| PCOR100      | Filcor 100 | 100 kN/m <sup>2</sup> | 4.1              |
| PCOR120      | Filcor 120 | 120 kN/m <sup>2</sup> | 5.0              |
| PCOR140      | Filcor 140 | 140 kN/m <sup>2</sup> | 5.8              |
| PCOR160      | Filcor 160 | 160 kN/m <sup>2</sup> | 6.6              |
| PCOR190      | Filcor 190 | 190 kN/m <sup>2</sup> | 7.9              |



Reinforcement cage and two part Pilecor.



Pilecor in position on the reinforcement cage.



Securing straps to hold the Pilecor in place are attached to the cage.



Concrete poured to form the pile.



Excavated to basement level, Pilecor is removed and pile reinforcement exposed.



Connection of basement slab reinforcement.

# THE IMPORTANCE OF GOOD ENVIRONMENTAL PRACTICES....



*“we believe that good environmental practice is an integral part of how we wish to run our business, and that the world’s resources are not limitless”*

Lemon Groundwork Supplies are totally committed to reduce the impact of its activities on the environment.

The key points of our strategy to achieve this are:

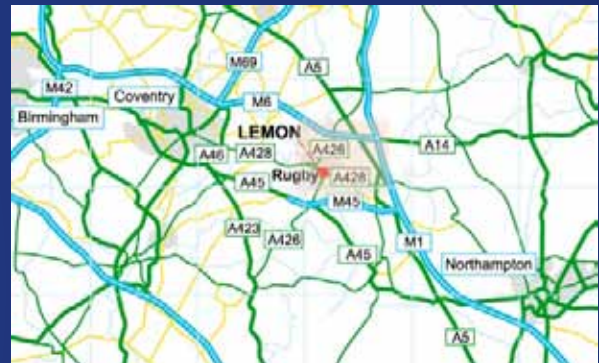
- Reduce scrap and waste by evaluating processes and operations to ensure that they are as efficient as possible
- Minimise emissions through the selection, maintenance, and use of our fleet vehicles, machinery and the source of utilities used
- Actively promoting recycling both internally and amongst our customers and suppliers, in respect of all our products and materials

- To source and promote a product range that minimises the environmental impact of both production and distribution
- To meet or exceed all the environmental legislation that relate to our company
- Use an accredited programme ‘Green Achiever’ in order to strive towards offsetting the greenhouse gas emissions generated by our activities

**The company ethos is one of continuous improvement through to success.**

**Paul Hart**  
*Director*

# HOW TO FIND US.....



## Midland Depot

Directions:

From M6 Junction 1, take the A426 towards Rugby. At 4th Roundabout take 1st left onto A426 Newbold Road. Take 1st turning on the left hand side, Hunters Lane. Lemon Groundwork Supplies is after 100 metres on the left hand side.

## Southern Depot (Head Office)

Directions:

From M25 Junction 29, take the A127 Eastbound towards Southend. Take A1245 Junction (signposted Chelmsford). At the 1st roundabout, take 1st Left onto the A129. Next roundabout take 1st Left onto Hodgson Way, then left into Russell Gardens. Lemon Groundwork Supplies is after 500 metres on the left hand side.



Call our Specialist Piling Division NOW on **01268 571550**  
or email [piling@lemon-gs.co.uk](mailto:piling@lemon-gs.co.uk)



**Division of Lemon Groundwork Supplies**

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